# **TECHNICAL MANUAL**

**PAVEMENT MAINTENANCE MANAGEMENT** 

No. 5-623

# **PAVEMENT MAINTENANCE MANAGEMENT**

			Paragraph	Page					
CHAPTER	1.	INTRODUCTION							
		Purpose	1-1	1-1					
		Applicability	1-2	1-1					
		Scope		1-1					
		Implementation of PAVER		1-1					
		PAVER forms	1-5	1-1					
	2.	PAVEMENT NETWORK IDENTIFICATION							
		Introduction	2-1	2-1					
		Definitions	2-2	2-1					
		Guidelines for pavement identification	2-3	2-1					
	3.	PAVEMENT CONDITION SURVEY AND RATING PROCEDURES							
		Introduction	3-1	3-1					
		Pavement condition rating		3-1					
		Pavement inspection		3-1					
		Inspection by sampling		3-2					
		Calculating the PCI from inspection results		3-6					
	4.	MAINTENANCE AND REPAIR (M&R) GUIDELINES							
		Introduction	4-1	4-1					
		Pavement evaluation procedure		4-1					
		Determination of feasible M&R alternative		4-12					
		Establishing M&R priorities		4-12					
	5.	PROCEDURE FOR PERFORMING ECONOMIC ANALYSIS OF M&R ALTERNATIVES	4-4	4-12					
	5.		5-1	5-1					
		Introduction		5-1 5-1					
		The procedure		5-1 5-2					
	6	Computations	5-5	3-2					
	6.	DATA MANAGEMENT-MANUAL PAVER SYSTEM	0.4	0.4					
		Introduction		6-1					
		Manual system description		6-1					
		Use of the manual data forms		6-1					
		Manual record keeping system-General		6-12					
	_	Record upkeep	6-5	6-12					
	7.	DATA MANAGEMENT-COMPUTERIZED PAVER SYSTEM							
		Purpose		7-1					
		Use of computerized PAVER		7-1					
		System description		7-1					
		System use and update		7-6					
APPENDIX	A.	REFERENCES		A-1					
	В.	DISTRESS IDENTIFICATION GUIDE		B-1					
	C.	DEDUCT VALUE CURVES-ASPHALT SURFACED/JOINTED CONCRETE PAVEMENTS	3	C-1					
	D.	AUTOMATED PAVER REPORTS-DESCRIPTION AND USE		D-1					
	E.	BLANK SUMMARY AND RECORD FORMS		E-1					
		List of Tables							
Table		title		Page					
2-1	Branch	Codes		2-2					
4-1		al Classification of Asphalt Distress Types by Possible Causes		4-9					
4-2		al Classification of Concrete Distress Types by Possible Causes		4-9					
4-3									
4-4		t Concrete Pavement Distress Types and M&R Alternatives		4-10 4-14					
4-5		Concrete Pavement Distress Types and M&R Alternatives		4-15					
4-6		of Overall Repair for Jointed Concrete and Asphalt-Surfaced Pavements		4-16					
<del></del> -0 6-1		al Codes		6-6					
6-2		Layer Materials Properties		6-8					
0-Z		Layer Materials 1 Toperities		6.0					

Figuro	List of Figures	Doo
Figure 2-1	Title Installation map showing typical pavement branches	<i>Pag</i> 2-2
2-1 2-2	Sections identified on an installation map	2-2
2-2 2-3	Sections forming on an installation map	2-3 2-4
2-3 2-4	Installation map showing various methods of identifying parking area branches	2- <del>4</del> 2-5
<del>2-4</del> 2-5	Large parking area divided into several sections	2-5 2-5
2-5 3-1	Example of aspiral section divided into sample units	
	PCI scale and condition rating	3-1
3-2	Example of a completed DA Form 5145-R, Concrete Pavement Inspection Sheet	3-3
3-3	Example of a completed DA Form 5146-R, Asphalt Pavement Inspection Sheet	3-4
3-4	Determination of minimum number of sample units to be surveyed	3-5
3-5	Example selection of sample units to be surveyed	3-6
3-6	Steps for calculating PCI for a sample unit	3-7
1-1	Example of a completed DA Form 5147-R, Section Evaluation Summary	4-2
1-2	Procedure to determine critical minimum sample unit PCI based on mean PCI of section	4-3
1-3	Determination of long-term rate of deterioration for asphalt concrete (AC) pavements	4-4
1-4	Determination of long-term rate of deterioration for asphalt concrete (AC) overlay over AC pavements	4-5
1-5	Determination of long-term rate of deterioration for Portland cement concrete (PCC) pavement	4-6
1-6	Determination of long-term rate of deterioration for asphalt concrete (AC) overlay over Portland	
	cement concrete (PCC) pavements	4-7
1-7	PCI vs age illustrating high short-term rate of deterioration	4-8
1-8	Thickness design requirements for flexible pavements (TM 5-822-5, 1 Oct 80, and AFM 88-24, Chap 3)	4-11
1-9	Process of determining M&R needs	4-13
5-1	Example of a completed DA Form 5148-R, Present Worth Computation Form	5-3
S-1	Example of a completed DA Form 5149-R, Branch Identification Summary	6-2
6-2	Example of a completed DA Form 5150-R, Section Identification Record	6-3
6-3	Example of a completed DA Form 5151-R, Section Pavement Structure Record	6-5
6-4	Example of a completed DA Form 5152-R, Section Materials Properties, Record	6-7
6-5	Example of a completed DA Form 5153-R, Section Traffic Record	6-10
6-6	Example of a completed DA Form 5154-R, Section Condition Record Card	6-11
6-7	Example of a completed DA Form 5155-R, Branch Maintenance and Repair Requirements	6-13
6-8	Example of a completed DA Form 5156-R, Section Maintenance and Repair Record	6-14
6-9	Example of a filing sequence for a manual record keeping system	6-15
7-1	Example of inspection report	7-2
7-2	Example of pavement ranking in an increasing order of PCI	7-3
7-3	Example of M&R requirements report	7-4
7-4	Example of economic analysis report	7-5
	Photographs for Distress Identification-Asphalt-Surfaced Pavements	
		Page
3-1	Low-severity alligator cracking	B-3
3-2	Low-severity alligator cracking	B-3
3-3	Medium-severity alligator cracking	B-3
3-4	Medium-severity alligator cracking	B-3
3-5	Medium-severity alligator cracking	B-3
3-6	High-severity alligator cracking	B-4
3-7	High-severity alligator cracking	B-4
3-8	Low-severity bleeding	B-4
3-9	Medium-severity bleeding	B-4
3-10	High-severity bleeding	B-5
3-11	Low-severity block cracking	B-6
3-12	Medium-severity block cracking	B-6
3-13	Medium-severity block cracking	B-6
3-13 3-14	High-severity block cracking	B-6
3-1 <del>-1</del> 3-15	Low-severity block cracking	B-7
3-13 3-16	Medium-severity bumps and sags	B-7
3-10 3-17		B-7
	Medium-severity bumps and sags	
3-18 3-19	Medium-severity bumps and sags	B-8 B-8
	High-severity bumps and sags	B-8
3-20	Low-severity corrugation	B-8
3-21	Medium-severity corrugation	B-9
3-22	Medium-severity corrugation	B-9
3-23	High-severity corrugation	B-9
3-24	Low-severity depression	B-9
3-25	Medium-severity depression	B-10
3-26	High-severity depression	B-10
3-27	Low-severity edge cracking	B-10
3-28	MEGILITI-SEVETIV EAGE CISCKING	R-10

TM 5-623

High-severity edge cracking Low-severity piont reflection cracking Medium-severity joint reflection cracking High-severity piont reflection cracking High-severity lane/shoulder drop off Medium-severity lane/shoulder drop off Medium-severity lane/shoulder drop off High/severity lane/shoulder drop off High-severity longitudinal and transverse cracking Medium-severity longitudinal and transverse cracking Medium-severity longitudinal and transverse cracking High-severity patching and utility out patching Low-severity patching and utility out patching Low-severity patching and utility out patching Medium-severity patching and utility out patching Medium-severity patching and utility out patching Medium-severity patching and utility out patching High-severity patching and utility out patching Medium-severity pothole Low-severity patching High-severity pothole High/severity pothole High-severity pothole High-severity railroad crossing Low-severity railroad crossing Medium-severity railroad crossing Low-severity railroad crossing Low-severity railroad crossing Low-severity rutting Medium-severity rutting Low-severity shoving-80 Low-severity shoving Medium-severity shoving approaching high severity High-severity shoving approaching high severity High-severity shoving approaching high severity High-severity weathering and raveling Low-severity weathering and raveling High-severity weathering and raveling Hedium-severity weathering and raveling High-severity weatherin
Low-severity joint reflection cracking High-severity joint reflection cracking Low-severity lane/shoulder drop off Medium-severity lane/shoulder drop off High/severity lane/shoulder drop off High/severity lane/shoulder drop off Low-severity lane/shoulder drop off Low-severity longitudinal and transverse cracking Medium-severity longitudinal and transverse cracking Medium-severity longitudinal and transverse cracking Medium-severity longitudinal and transverse cracking Low-severity patching and utility cut patching Medium-severity patching and utility cut patching Low-severity patching and utility cut patching Medium-severity patching and utility cut patching Polished aggregate Low-severity patchine Medium-severity patchine Low-severity pothole Low-severity pothole High-severity pothole High-severity pothole Low-severity rothole Low-severity railroad crossing Medium-severity ruting High-severity ruting Low-severity ruting Medium-severity ruting Medium-severity ruting Medium-severity ruting Low-severity ruting Medium-severity patching and rossing High-severity patching Medium-severity shoving approaching high severity High-severity weathering and raveling Medium-severity weathering and raveling Medium-severity weathering and raveling High-severity weathering and raveling Medium-severity blow-up/buckling Medium-severity blow-up/buckling Medium-severity blow-up/buckling Medium-severity blow-up/buckling Medium-severity orner break Low-severity corner break Low-severity corner break Low-severity corner beak
Medium-severity piorit reflection cracking Low-severity lane/shoulder drop off Medium-severity lane/shoulder drop off High/severity lane/shoulder drop off High/severity lane/shoulder drop off-severity lane/shoulder drop off High/severity lane/shoulder drop off-severity lane/shoulder drop off High/severity lane/shoulder drop off-severity lane/shoulder drop off High-severity longitudinal and transverse cracking Medium-severity longitudinal and transverse cracking Medium-severity longitudinal and transverse cracking Low-severity patching and utility cut patching Low-severity patching and utility cut patching Low-severity patching and utility cut patching Medium-severity patching and utility cut patching Medium-severity patching and utility cut patching Polished aggregate Low-severity pothole Low-severity pothole Low-severity pothole High-severity pothole High-severity pothole High-severity pothole High-severity ratinad crossing Medium-severity ratinad crossing Low-severity rutting Low-severity rutting Low-severity rutting Medium-severity showing-80 Low-severity rutting Low-severity rutting Medium-severity showing-80 Low-severity high-severity slippage cracking Medium-severity slippage cracking Medium-severity slippage cracking Medium-severity weathering and raveling High-severity weathering and raveling High-severity weathering and raveling Hedium-severity blow-up/buckling Medium-severity blow-up/bu
High-severity joint reflection cracking Low-severity lane/shoulder drop off Medium-severity lane/shoulder drop off High/severity lane/shoulder drop off Low-severity longitudinal and transverse cracking Medium-severity longitudinal and transverse cracking Medium-severity longitudinal and transverse cracking Medium-severity longitudinal and transverse cracking Low-severity patching and utility cut patching Medium-severity patch and utility cut patching Low-severity patching and utility cut patching Medium-severity patch High-severity patch High-severity pothole Low-severity pothole Low-severity pothole High/severity pothole High/severity pothole High/severity pothole Low-severity railroad crossing Medium-severity railroad crossing Medium-severity railroad crossing Low-severity rutting Low-severity rutting Medium-severity rutting Medium-severity shoving-60 Low-severity rutting Low-severity shoving-60 Low-severity rutting Low-severity shoving-60 Low-severity shoving Low-severity shoving-60 Low-severity rutting Low-severity shoving-60 Low-severity shoving Medium-severity shoving-60 Low-severity rutting Low-severity shoving-60 Low-severity for the patch of the patc
Low-severity lane/shoulder drop off High/severity lane/shoulder drop off-severity lane/shoulder dransverse cracking Medium-severity longitudinal and transverse cracking Low-severity patching and utility cut patching Low-severity patching and utility cut patching Medium-severity patching and utility cut patching Medium-severity patching and utility cut patching Polished aggregate Low-severity pothole Low-severity pothole Medium-severity pothole High-severity pothole High-severity pothole High-severity pothole High-severity pothole High-severity prothole Low-severity rutting Medium-severity rutting Low-severity rutting Low-severity rutting High-severity shoving approaching high severity High-severity shoving approaching high severity High-severity shoving Example swell: severity level is based on rice quality criteria Low-severity weathering and raveling Medium-severity weathering and raveling High-severity weathering and raveling High-severity weathering and raveling Hedium-severity weathering and raveling Hedium-severity blow-up/buckling Hedium-severity blow-up/buckling Medium-severity torner break Low-severity corner break
Medium-severity lane/shoulder drop off High/severity lane/shoulder drop off-severity lane/shoulder drop off High/severity lane/shoulder drop off Low-severity lane/shoulder drop off Medium-severity longitudinal and transverse cracking Medium-severity longitudinal and transverse cracking Medium-severity longitudinal and transverse cracking Low-severity patching and utility cut patching Low-severity patching and utility cut patching Low-severity patching and utility cut patching Medium-severity patching and utility cut patching Medium-severity patch dutility cut patching Medium-severity patch dutility cut patching Polished aggregate Low-severity pothole Low-severity pothole Medium-severity pothole High/severity pothole High/severity pothole Low-severity ruting Medium-severity raliroad crossing High-severity ruting Medium-severity rutting Low-severity rutting Low-severity rutting Medium-severity rutting Medium-severity shoving-60 Low-severity rutting Low-severity shoving-60 Low-severity shoving Medium-severity shoving-60 Low-severity high-severity high-severity shoving Low-severity shoving-60 Low-severity shoving Medium-severity shoving-60 Low-severity matching Medium-severity shoving-60 Low-severity matching Low-severity shoving-60 Low-severity shoving Medium-severity shoving-60 Low-severity shoving Example swell; severity level is based on ride quality criteria Low-severity weathering and raveling Medium-severity blow-up/buckling Medium-severity blow-up/buckling Medium-severity blow-up/buckling Medium-severity blow-up/buckling Medium-severity blow-up/buckling Medium-severity blow-up/buckling Medium-severity corner break Low-severity corner break Low-severity corner break Low-severity corner beak Low-severity corner beak Low-severity corner beak Low-severity corner beak
High/severity lane/shoulder drop off-severity lane/shoulder drop off Low-severity longitudinal and transverse cracking Medium-severity longitudinal and transverse cracking Medium-severity longitudinal and transverse cracking High-severity longitudinal and transverse cracking Low-severity patching and utility cut patching Low-severity patching and utility cut patching Medium-severity pothole Unw-severity pothole Medium-severity pothole Medium-severity pothole High-severity pothole High-severity pothole High-severity pothole High-severity ratiroad crossing Medium-severity rutting Low-severity rutting Low-severity rutting Medium-severity rutting Medium-severity rutting High-severity bothole Medium-severity rutting Medium-severity shoving approaching high severity High-severity shoving Example swell; severity level is based on ride quality criteria Low-severity weathering and raveling Example swell; severity level is based on ride quality criteria Low-severity weathering and raveling High-severity weathering and raveling High-severity weathering and raveling Hedium-severity weathering and raveling Hedium-severity blow-up/buckling Medium-severity blow-up/buckling Medium-severity blow-up/buckling Medium-severity corner break Low-severity corner break
High/severity lane/shoulder drop off Low-severity longitudinal and transverse cracking Medium-severity longitudinal and transverse cracking Medium-severity longitudinal and transverse cracking High-severity patching and utility cut patching Low-severity patching and utility cut patching Low-severity patching and utility cut patching Low-severity patching and utility cut patching Medium-severity patching and utility cut patching Medium-severity patching and utility cut patching Polished aggregate Low-severity pothole Low-severity pothole High-severity pothole High-severity pothole High-severity pothole High-severity pothole High-severity railroad crossing Medium-severity rutting Low-severity rutting Medium-severity rutting Low-severity rutting Medium-severity rutting Low-severity rutting Medium-severity showing approaching high severity High-severity showing-60 Low-severity showing Medium-severity silppage cracking Low-severity wathering and raveling Low-severity weathering and raveling Low-severity weathering and raveling High-severity weathering and raveling Low-severity weathering and raveling High-severity bow-up/buckling Medium-severity blow-up/buckling Medium-severity blow-up/buckling Medium-severity torner break Low-severity corner break
Low-severity longitudinal and transverse cracking Medium-severity longitudinal and transverse cracking Medium-severity longitudinal and transverse cracking Low-severity patching and utility cut patching Low-severity patching and utility cut patching Low-severity patching and utility cut patching Medium-severity patching and utility cut patching Medium-severity patching and utility cut patching Medium-severity patching and utility cut patching Polished aggregate Low-severity pothole Low-severity pothole High-severity pothole High-severity pothole High-severity pothole High-severity railroad crossing Medium-severity railroad crossing Hedium-severity railroad crossing Low-severity rutting Medium-severity rutting Low-severity rutting Medium-severity rutting Medium-severity showing-60 Low-severity shoving Medium-severity shoving-60 Low-severity shoving Medium-severity shoving-60 Low-severity shoving Medium-severity shoving-60 Low-severity shoving Medium-severity shoving-60 Low-severity shoving Medium-severity shoving approaching high severity High-severity slippage cracking Medium-severity weathering and raveling Low-severity weathering and raveling Low-severity weathering and raveling Medium-severity weathering and raveling Medium-severity weathering and raveling Medium-severity weathering and raveling Medium-severity blow-up/buckling Medium-severity blow-up/buckling Medium-severity blow-up/buckling Medium-severity blow-up/buckling Medium-severity corner break Low-severity corner break
Medium-severity longitudinal and transverse cracking Medium-severity longitudinal and transverse cracking Low-severity patching and utility cut patching Low-severity patching and utility cut patching Low-severity patching and utility cut patching Medium-severity patching and utility cut patching Medium-severity patching and utility cut patching Polished aggregate Low-severity pothole Low-severity pothole High-severity pothole High-severity pothole High-severity pothole Low-severity railroad crossing Medium-severity railroad crossing Medium-severity railroad crossing Low-severity rutting Medium-severity rutting Low-severity rutting Medium-severity shoving-80 Low-severity shoving Medium-severity shoving-80 Low-severity shoving Medium-severity slippage cracking Medium-severity slippage cracking Medium-severity slippage cracking Low-severity weathering and raveling Medium-severity blow-up/buckling Medium-severity blow-up/buckling Medium-severity blow-up/buckling Medium-severity blow-up/buckling Medium-severity corner break Low-severity corner break
Medium-severity longitudinal and transverse cracking Ligh-severity longitudinal and transverse cracking Low-severity patching and utility cut patching Low-severity patching and utility cut patching Low-severity patching and utility cut patching Medium-severity patch High-severity patch High-severity patch High-severity potthole Low-severity pothole Medium-severity pothole High-severity pothole High-severity pothole High-severity pothole High-severity raliroad crossing Medium-severity raliroad crossing Medium-severity raliroad crossing Low-severity rutting Low-severity rutting Medium-severity rutting Medium-severity shoving-60 Low-severity shoving Medium-severity shoving shoving shoving shoving Medium-severity shoving high-severity rutting Low-severity shoving-60 Low-severity shoving Medium-severity shoving shoving shoving shoving Medium-severity weathering and raveling Low-severity weathering and raveling Low-severity weathering and raveling Medium-severity blow-up/buckling Medium-severity blow-up/buckling Medium-severity blow-up/buckling Medium-severity corner break Low-severity corner
High-severity longitudinal and transverse cracking Low-severity patching and utility cut patching Low-severity patching and utility cut patching Low-severity patching and utility cut patching Medium-severity patch High-severity patch High-severity patch High-severity patch Low-severity pothole Low-severity pothole Medium-severity pothole High/severity pothole High/severity pothole High-severity pothole Low-severity prothole High-severity pothole Low-severity raliroad crossing Medium-severity raliroad crossing Low-severity ruiting crossing High-severity rutting Low-severity rutting Low-severity rutting Hedium-severity rutting Hedium-severity rutting Hodelum-severity rutting Hodelum-severity shoving approaching high severity High-severity shoving Low-severity slippage cracking Medium-severity slippage cracking Medium-severity slippage cracking Medium-severity weathering and raveling Example swell; severity level is based on ride quality criteria Low-severity weathering and raveling Low-severity weathering and raveling Medium-severity weathering and raveling Low-severity weathering and raveling Medium-severity weathering and raveling Medium-severity weathering and raveling Medium-severity blow-up/buckling Medium-severity blow-up/buckling Medium-severity corner break Low-severity torner break Low-severity corner break Low-severity corner break Low-severity divided slab; majority of cracks are low severity Low-severity corner break Low-severity divided slab; majority of cracks are low severity
Low-severity patching and utility cut patching Low-severity patching and utility cut patching Medium-severity patch High-severity patching and utility cut patching Polished aggregate Low-severity pothole Low-severity pothole Low-severity pothole High/severity pothole High/severity pothole High-severity pothole High-severity pothole Low-severity railroad crossing Medium-severity railroad crossing High-severity railroad crossing Low-severity railroad crossing High-severity railroad crossing High-severity rutting Low-severity rutting Low-severity rutting Medium-severity rutting Medium-severity shoving approaching high severity High-severity shoving-60 Low-severity shoving Medium-severity shoving High-severity shoving Medium-severity shoving Medium-severity shoving Medium-severity shoving Medium-severity shoving Low-severity silppage cracking Medium-severity slippage cracking Medium-severity weathering and raveling Low-severity weathering and raveling Low-severity weathering and raveling Low-severity weathering and raveling Low-severity weathering and raveling Medium-severity weathering and raveling Low-severity weathering and raveling Medium-severity weathering and raveling Low-severity blow-up/buckling Medium-severity blow-up/buckling Medium-severity blow-up/buckling Medium-severity corner break Low-severity torner break Low-severity torner break Low-severity torner break Low-severity torner break Low-severity corner break Low-severity divided slab; majority of cracks are low severity Low-severity Low-severity corner break Low-severity divided slab; majority of cracks are low severity
Low-severity patching and utility cut patching Low-severity patching and utility cut patching Medium-severity patch High-severity patching and utility cut patching Polished aggregate Low-severity pothole Low-severity pothole Medium-severity pothole High/severity pothole High/severity pothole Low-severity pothole Low-severity rothole High-severity patrole Low-severity railroad crossing Medium-severity railroad crossing Medium-severity railroad crossing Low-severity rutting Low-severity rutting Low-severity rutting Low-severity rutting Low-severity rutting High-severity rutting-59 High-severity rutting Low-severity showing-60 Low-severity showing Medium-severity showing-approaching high severity High-severity showing Medium-severity showing Example swell; severity level is based on ride quality criteria Low-severity weathering and raveling Low-severity weathering and raveling Medium-severity blow-up/buckling Medium-severity corner break Low-severity corner break Low-severity divided slab; majority of cracks are low severity
Low-severity patching and utility cut patching.  Medium-severity patching and utility cut patching.  Polished aggregate  Low-severity pothole.  Low-severity pothole.  High-severity pothole.  High-severity pothole.  High-severity pothole.  High-severity pothole.  Low-severity routhole.  Low-severity railroad crossing.  Medium-severity railroad crossing.  Medium-severity railroad crossing.  Low-severity rutting.  Low-severity rutting.  Low-severity rutting.  Medium-severity rutting-59 High-severity rutting  Low-severity shoving-60 Low-severity shoving  Medium-severity shoving approaching high severity  High-severity slippage cracking.  Medium-severity slippage cracking.  Medium-severity slippage cracking.  High-severity slippage cracking.  Example swell; severity level is based on ride quality criteria.  Low-severity weathering and raveling.  Low-severity weathering and raveling.  Low-severity weathering and raveling.  High-severity weathering and raveling.  High-severity weathering and raveling.  Medium-severity weathering and raveling.  High-severity weathering and raveling.  Medium-severity weathering and raveling.  High-severity weathering and raveling.  High-severity blow-up/buckling  Medium-severity blow-up/buckling  Medium-severity blow-up/buckling  Medium-severity blow-up/buckling  Medium-severity blow-up/buckling  Medium-severity corner break  Low-severity corner break  Low-severity divided slab; majority of cracks are low severity  Low-severity
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High-severity divided slab
Low-severity durability cracking
Low-severity durability cracking
Medium-severity durability cracking
High-severity durability cracking
High-severity durability cracking
Low-severity durability cracking
Medium-severity faulting
Medium-severity faulting
High-severity faulting

Low-severity joint seal damage
Medium-severity joint seal damage
High-severity joint seal damage
High-severity joint seal damage
Low-severity lane/shoulder drop off
Medium-severity lane/shoulder drop off
High-severity lane/shoulder drop off
Low-severity linear cracking in a nonreinforced concrete slab
Low-severity linear cracking in a nonreinforced concrete slab
Medium-severity linear cracking in a reinforced concrete slab
Medium-severity linear cracking in a reinforced concrete slab
High-severity linear cracking in a nonreinforced concrete slab
High-severity linear cracking in a nonreinforced concrete slab
Low-severity patching, large and utility cuts
Medium-severity patching, large
Medium-severity patching, large
Medium-severity patching, utility cuts
High-severity patching, large
Low-severity patching, small
Medium-severity patching, small
High-severity patching, small
Polished aggregate
Polished aggregate
Popouts
Pumping
Pumping
Low-severity punchout
Medium-severity punchout
High-severity punchout
Low-severity railroad crossing
Medium-severity railroad crossing
Medium-severity railroad crossing
High-severity railroad crossing
Low-severity scaling/map cracking/crazing
Medium-severity scaling/map cracking/crazing
High-severity scaling/map cracking/crazing
High-severity scaling/map cracking/crazing
High-severity scaling/map cracking/crazing
Shrinkage cracks
Low-severity spalling, corner
Low-severity spalling, corner
Medium-severity spalling, corner
High-severity spalling, corner
Low-severity spalling, joint
Medium-severity spalling, joint
High-severity spalling, joint
Alligator cracking
Bleeding
Block cracking
Bumps and sags
Corrugation
Depression
Edge cracking
Joint reflection cracking
Lane/shoulder drop off
Longitudinal and transverse cracking
Patching and utility cut patching
Polished aggregate
Potholes
Railroad crossing
Rutting
Shoving
Slippage cracking
Swell
Weathering and raveling
Corrected deduct value curves for asphalt-surfaced payements

C-21	Blow-ups
C-22	Corner break
C-23	Divided slab
C-24	Durability ("D") cracking
C-25	Faulting
C-26	Joint seal damage
C-27	Lane/shoulder drop off
C-28	Linear cracking
C-29	Patching, large and utility cuts
C-30	Patching, small
C-31	Polished aggregate
C-32	Popouts
C-33	Pump Shrinkage cracks
C-34	Punchouts
C-35	Railroad crossing
C-36	Scaling/map cracking/crazing
C-37	Shrinkage cracks
C-38	Spalling, corner
C-39	Spalling, joint
C-40	Corrected deduct value curves for jointed concrete pavements
	Blank Summary and Record Forms
E-1	DA Form 5145-R, Concrete Pavement Inspection Sheet
E-2	DA Form 5146-R, Asphalt Pavement Inspection Sheet
E-3	DA Form 5147-R, Section Evaluation Summary
E-4	DA Form 5148-R, Present Worth Computation Form
E-5	DA Form 5149-R, Branch Identification Summary
E-6	DA Form 5149-1-R, Branch Identification Summary Continuation Sheet
E-7	DA Form 5150-R, Section Identification Record
E-8	DA Form 5151-R, Section Pavement Structure Record
E-9	DA Form 5152-R, Section Materials Properties Record
E-10	DA Form 5153-R, Section Traffic Record
E-11	DA Form 5154-R, Section Condition Record
E-12	DA Form 5155-R, Branch Maintenance and Repair Requirements
E-13	DA Form 51-R, Section Maintenance and Repair Record

#### **CHAPTER 1**

#### INTRODUCTION

## 1-1. Purpose

The purpose of this manual is to describe a pavement maintenance management system (PAVER) for use at military installations. This system is available in either a manual or computerized mode. The maintenance standards prescribed should protect Government property with an economical and effective expenditure of maintenance funds commensurate with the functional requirements and the planned future use of the facilities. The majority of pavements on Army installations were built many years ago, and thus, many have reached their economic design life. Because of limited maintenance funds, timely and rational determination of maintenance and repair (M&R) needs and priorities are very important factors. These factors can be determined by using PAVER as described in this manual. The use of PAVER by personnel who have the responsibility for pavement maintenance should assure uniform, economical, and satisfactory surfaced area maintenance and repair. When information in this publication varies from that contained in the latest issue of Federal or Military specifications, the specifications shall apply. Reference to Federal, Military or other specifications is to the current issues of these specifications as identified by their basic number(s).

### 1-2. Applicability

This manual applies to Army elements responsible for maintenance and repair (M&R) of asphalt or concrete-surfaced roads, streets, parking lots, and hardstands. Airfield pavement management is covered by AFR 93-5 which becomes part of this manual by reference. (See app A.)

#### 1-3. Scope

The system presented in this manual consists of the following components:

a. Network identification. The process of dividing installation pavement networks into manageable segments for the purpose of performing pavement inspection and determining M&R requirements and priorities (chap 2).

- b. Pavement condition inspection. THE process of inspecting installation pavement to determine existing distresses and their severity and to compute the pavement condition index (PCI)-a rating system that measures the pavement integrity and surface operational condition (chap 3).
- c. M&R determination. The process of establishing M&R requirements and priorities based on inspection data, PCI, and other relevant information such as traffic, loading, and pavement structural composition (chap 4).
- d. Economic analyses of M&R alternatives. The process of using life-cycle cost analysis to rank various M&R alternatives (chap 5).
- e. Data management. A manual system (card system) for handling data is described in chapter 6. An automated system is described briefly in chapter 7.

#### 1-4. Implementation of PAVER

The level of implementation is a function of the installation size, existing pavement condition and available manpower and money resources. The highest level of implementation would be the inclusion of all pavements on the installation and use of the automated system. The lowest level would be use of the PCI as the basis for project approvals and establishment of priorities. A gradual implementation may be practical for many installations. This includes starting with a specific group of pavements at the installation (such as primary roads and pavements experiencing a high rate of deterioration or requiring immediate attention) and then including other pavements on a predefined schedule. Technical advise concerning any procedures outlined in this manual may be obtained from US Army Facilities Engineering Support Agency, ATTN: FESA-EB, Fort Belvoir, VA 22060.

## 1-5. PAVER forms

DA Forms 5145-R through 5156-R (figs E-1 through E-13) used for PAVER and described hereafter in this manual will be reproduced locally on 8½ by 11-inch paper. Appendix E contains blank reproducibles.

#### **CHAPTER 2**

# **PAVEMENT NETWORK IDENTIFICATION**

## 2-1. Introduction

Before PAVER can be used, the installation pavements must be divided into components. This chapter defines the process. The guidelines for division of airfield pavements are given in AFR 935.

#### 2-2. Definitions

- a. Pavement network. An installation's pavement network consists of all surfaced areas which provide accessways for ground or air traffic, including roadways, parking areas, hardstands, storage areas, and airfield pavements.
- b. Branch. A branch is any identifiable part of the pavement network which is a single entity and has a distinct function. For example, individual streets, parking areas, and hardstands are separate branches of a pavement network. Similarly, airfield pavements such as runways, taxiways, and aprons are separate branches.
- c. Section. A section is a division of a branch; it has certain consistent characteristics throughout its area or length. These characteristics are:
- (1) Structural composition (thickness and materials).
  - (2) Construction history.
  - (3) Traffic.
  - (4) Pavement condition.
- d. Sample unit. A sample unit is any identifiable area of the pavement section; it is the smallest component of the pavement network. Each pavement section is divided into sample units for the purpose of pavement inspection. (See AFR 93-5 for size of sample units for airfield pavements.)
- (1) For asphalt or tar-surfaced pavements (including asphalt overlay of concrete), a sample unit is defined as an area of approximately 2500 square feet (plus or minus 1000 square feet).
- (2) For concrete pavements with joint spacing less than or equal to 30 feet, the sample unit is an area of 20 slabs (plus or minus 8 slabs).
- (3) For slabs with joint spacing more than 30 feet, imaginary joints should be assumed. These imaginary joints should be less than 30 feet apart. This is done for the purpose of defining the sample unit. For example, if slabs have a joint spacing of 50 feet, imaginary joints may be assumed at 25 feet. Thus, each

slab would be counted as two slabs for the purpose of pavement inspection.

## 2-3. Guidelines for pavement identification

- a. Dividing the pavement network into branches. The first step in using PAVER is to identify the pavement branches. The easiest way to identify these branches is to use the installation's existing name identification system.
- (1) For example, Marshall Street in figure 2-1 would be identified as a branch. Areas such as parking lots and storage areas that do not have names already assigned can be given descriptive names which associate them with their area.
- (2) In addition to descriptive names, branches are assigned a unique code to help store and retrieve data from the PAVER files. This code has five characters which are numbers of letters given to the branches using any logical order. The first letter of the code will identify the type of branch as shown in table 2-1. For example, the parking lot 321 shown in figure 2-1 is given the code *P0321*. The code *P0321* is derived from P representing parking lots and *0321* representing the nearest building to the parking area. Since the building number has less than four digits, a zero is used on the left to provide the required characters.

## b. Dividing branches into sections.

- (1) Since branches are large units of the pavement network, they rarely have consistent or uniform characteristics along their entire length. Thus, for the purpose of pavement management, each branch must be subdivided into sections with consistent characteristics. As defined in paragraph 2-2c, a section must have uniform structural composition, traffic, and the same construction history.
- (2) After each section is initially inspected, pavement condition within the section can be used to subdivide it into other sections if a considerable variation in condition is encountered. For example, a section containing part of a two-lane road that has one lane in a significantly different condition than the other lane should be subdivided into two sections. Unique situations such as those that

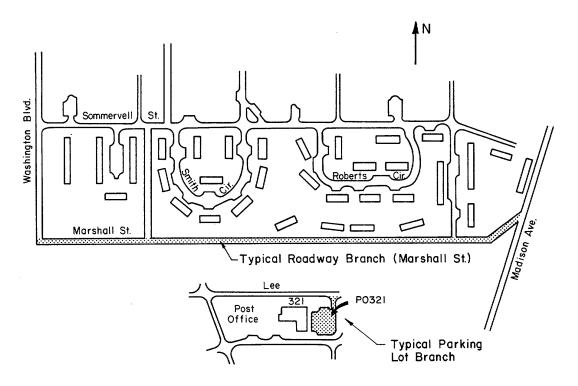


Figure 2-1. Installation map showing typical pavement branches.

Table 2-1. Branch Codes.

	First Letter in
Type of Branch	<b>Branch Code</b>
Installation road	1
Parking lot	Р
Motor pool	M
Storage/hardstands	S
Runway	R
Taxiway	T
Helicopter pad	Н
Apron	Α
Other	X

Table 2-1. Branch Codes

occur at roadway intersections should also be placed in separate sections. However, it must be remembered that the major section's structure usually carries through an intersection. The structure should be checked if there is doubt as to which pavement would continue through the intersection. Some guidelines for dividing pavement network branches into sections are:

- (a) Pavement structure. Structure is one of the most important criteria for dividing a branch into sections. Structural information is not always available for all branches of a pavement network. To collect structure information, available construction records can be searched and patching repairs can be observed. In addition, pavement coring programs can be developed to determine the structural composition of remaining pavement sections or to verify existing information.
- (b) Traffic. The volume and load intensity of traffic should be consistent within each individual section.
- (c) Construction history. All portions of a section should have been constructed at the same time. Pavement constructed in intervals should be divided into

separate sections corresponding to the dates of construction. Areas that have received major M&R work should also be considered as separate sections.

- (d) Pavement rank. Pavement rank can also be used to divide a branch into sections. If a branch changes along its length from primary to secondary, or secondary to tertiary, a section division should be made. If a branch becomes a divided roadway along its length, a separate section should be defined for each direction of traffic. (Definitions of primary, secondary, and tertiary roads and streets may be found in TM 5-822-2.)
- (e) Drainage facilities and shoulders. It is recommended that shoulder type and drainage facilities be consistent throughout a section.
- (f) Test areas. An area where materials have been placed for testing should be identified as a separate section.
- (3) By using the criteria in subparagraphs (2) (a) through (f) above, the pavement branches can be divided into sections. Sections are numbered beginning with 1 at the north or west end of the branch. The numbers then increase in a southerly or easterly direction. Each section should be identified on the installation map.

- (4) To identify a section on the installation map, place an arrow at the starting point and ending point of each section (figure 2-2). Sample units should be numbered in ascending order from the beginning of each section.
- (5) Subparagraphs (2)(a) through (f) above that apply to roadways may also be applied to branch types such as parking areas, storage areas, hardstands, etc. These branch types are usually considered one section, but may be subdivided. For example, a parking lot could be divided into more than one section; if the parking lot's drive areas were well defined, each drive area would be identified as a separate section.
- (6) Small parking lots (usually allowing parking of less than 10 vehicles each) may be considered as one section if they are located close together and have consistent characteristics. For example, figure 2-3 shows a grouping of small parking lots around Smith Circle. These lots may be considered as a branch with one section. However, if the lots are relatively large and/or do not have consistent characteristics, such as those shown bordering Sommervell in figure 2-3, they may be defined as one branch, but each lot should be considered an individual section.

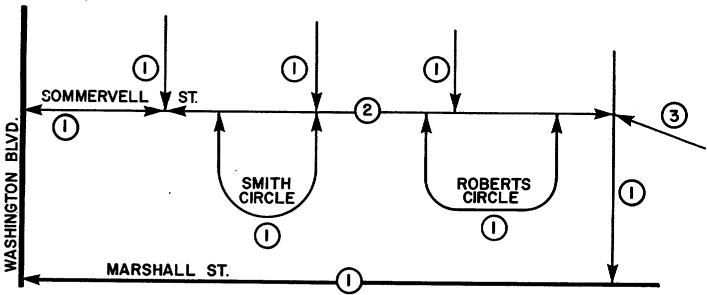


Figure 2-2. Sections identified on an installation map.

- (7) An example of dividing a parking area into sections is shown in figure 2-4. The area is very large and defined as one branch with five sections. The basic division of sections is based on traffic patterns and use. Field observations of these types of branches will help decide how to divide such an area into sections.
- c. Dividing a section into sample units. A sample unit is the smallest component of the pavement network

and is used for inspection purposes to determine existing pavement distress and condition.

(1) The sizes of the sample units are described in paragraph 2-2d. For asphalt pavements, a sample unit may vary in size from approximately 1500 square feet to 3500 square feet, with a recommended average of 2500 square feet. For concrete pavement, asample unit may vary in size from approximately 12 to 28 slabs, with a recommended average of 20 slabs. A

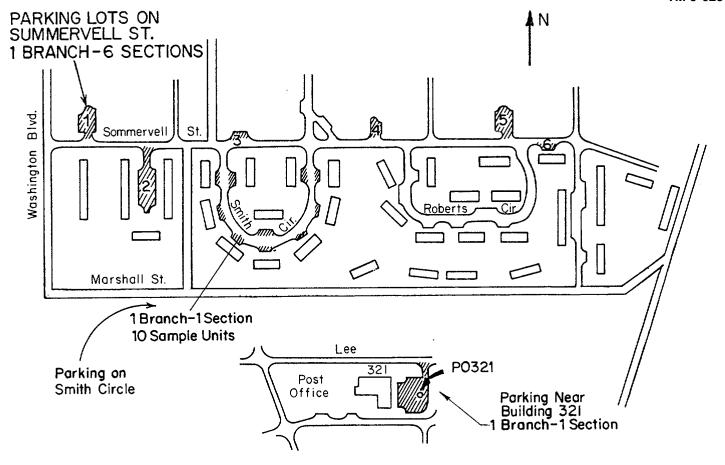


Figure 2-3. Installation map showing various methods of identifying parking area branches.

A significant factor in selecting a typical sample unit size for a section is convenience. For example, an asphalt pavement section that is 22 feet wide by 4720 feet long can be divided into sample units that are 22 feet wide by 100 feet long, or 2200 square feet. The last sample units of the section may have to be of different lengths because of the length of the section. In the above example, the section is divided into 46 units that are each 100 feet long and one unit that is 120 feet long.

Thus, the last sample unit has an area of 22 x 120 or 2640 square feet. The above example is shown in figure 2-5.

(2) A schematic diagram of each section (such as that shown in figure 2-5) will be made showing the size and location of its sample units. These sketches are required for future inspections to relocate the sample units.

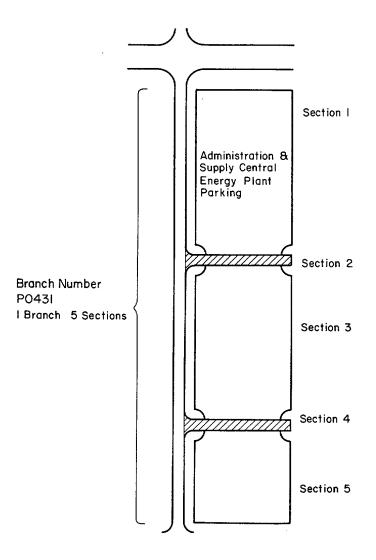


Figure 2-4. Large parking area divided into several sections.

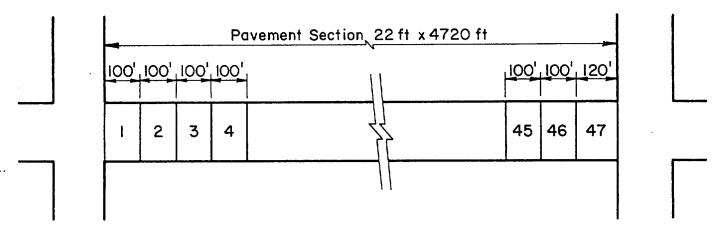


Figure 2-5. Example of a asphalt section divided into sample units.

#### **CHAPTER 3**

## **PAVEMENT CONDITION SURVEY AND RATING PROCEDURES**

#### 3-1. Introduction

An important component of PAVER is the pavement condition survey and rating procedures. Data obtained from these procedures are the primary basis for determining M&R requirements and priorities. This chapter explains how to conduct a condition survey inspection and how to determine the pavement condition index (PCI). It is essential to have a thorough working knowledge of the PCI and condition survey inspection techniques.

### 3-2. Pavement condition rating

Pavement condition is related to several factors, including structural integrity, structural capacity, roughness, skid resistance/hydroplaning potential, and rate of deterioration. Direct measurement of all of these factors requires expensive equipment and highly trained personnel. However, these factors can be assessed by observing and measuring distress in the pavement.

- a. PCI. The pavement condition rating is based on the PCI, which is a numerical indicator based on a scale of 0 to 100. The PCI measures the pavement's structural integrity and surface operational condition. Its scale and associated ratings are shown in figure 3-1.
- b. Determination of PCI. The PCI is determined by measuring pavement distress. The method has been field tested and has proven to be a useful device for determining M&R needs and priorities.

#### 3-3. Pavement inspection.

- a. General. Before a pavement network is inspected, it must be divided into branches, sections, and sample units as described in chapter 2. Once this division is complete, survey data can be obtained and the PCI of each section determined.
- b. Inspection procedures for jointed concrete pavement sections. There are two methods which may be used to inspect a pavement. Both methods require that the pavement section be divided into sample units. The first method-entire section inspection-requires that all sample units of an entire pavement section be inspected. The second method-inspection by sampling-requires that only a portion of the sample units in a section be inspected. For both methods, the sample units must be assigned sample unit numbers.

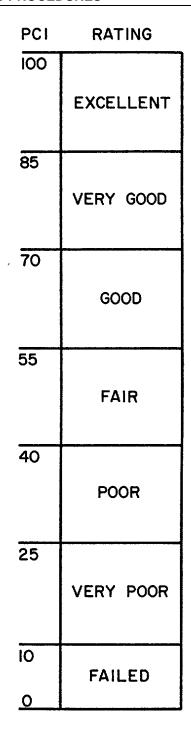


Figure 3-1. PCI scale and condition rating.

- (1) For entire section inspections, inspector walks over each slab in each sample unit and records the distress(es) observed on DA Form 5145-R (Concrete Pavement Inspection Sheet) (fig E-1). One form is used for each sample unit. The inspector sketches the sample unit using the preprinted dots as joint intersections (imaginary joints should be labeled). The appropriate number code for each distress found in the slab is entered in the square representing the slab. The letter L (low), M (medium), or H (high) is included along with the distress number code to indicate the severity level of the distress. Distresses and severity level definitions are listed in appendix B. Since the PCI was based on these definitions, it is imperative that the inspector follow appendix B closely when performing an inspection.
- (2) The equipment needed to perform a survey is a hand odometer for measuring slab size, a 10-foot straightedge and rule for measuring faulting and land/shoulder drop off, and the PCI distress guide (app B).
- (3) The Inspection Sheet has space for a summary of each distress and severity level(s) of distress contained in the sample unit. These data are used to compute the PCI for the sample unit as outlined in paragraph 3-5. Figure 3-2 is an example of DA Form 5145-R showing the summary of distresses for the sample unit.
- c. Inspection procedures for asphalt, tar-surfaced, and/or asphalt over concrete pavement. As with jointed concrete pavements, the pavement section must first be divided into sample units. During either the entire section inspection or inspection by sampling, the inspector walks over each sample unit, measures each distress type and severity, and records the data on the DA Form 5146-R, Asphalt Pavement Inspection Sheet (fig E-2).
- (1) The equipment needed is a hand odometer used to measure distress lengths and areas, a 10-foot straightedge, and a ruler to measure the depth of ruts or depressions.
- (2) One form is used for each sample unit. One column on the form is used to represent each identified distress type. The number of that distress type is indicated at the top of the column. Amount and severity of each distress identified is listed in the appropriate column. An example of a completed DA Form 5146-R Asphalt Pavement Inspection Sheet is shown at figure 3-3. Distress No. 6 (depression) is recorded as 6x4L, which indicates that the depression is a 6-foot by 4=foot area and of low severity. Distress No. 10 (longitudinal and transverse cracking) is measured in linear feet; 3-2 thus, 10L indicates 10 linear feet of light cracking, etc. The total distress data are used to

compute the PCI for the sample unit. That computation is explained later in paragraph 3-5. An example of the summary of the distress types densities and severities for an asphaltor tar-surfaced sample unit is shown in figure 3-3.

## d. Remarks.

- (1) For both jointed concrete and asphalt or tar-surfaced pavement, it is important that each sample unit be identified concisely so it can be located for additional inspections, comparison with future inspections, maintenance requirements, and random sampling purposes. One way to do this is to keep a file of previous inspection data, including a sketch of the section which shows the location of each sample unit. (See fig 2-5 as an example.)
- (2) It is imperative that the distress definitions listed in appendix B be used when performing pavement inspections. If these definitions are not followed, an accurate PCI cannot be determined.

## 3-4. Inspection by sampling

a. General. Inspection of every sample unit in a pavement section may be necessary if exact quantities are needed for contracting; however, such inspections require considerable effort, especially if the section is large. Because of the time and effort involved, frequent surveys of an entire section subjected to heavy traffic volume may be beyond available manpower, funds, and time. Therefore, sampling plans have been developed to allow adequate determination of the PCI and M&R requirements by inspecting only a portion of the sample units in a pavement section. The sampling plans can reduce inspection time considerably and still provide the accuracy required. The number and location of sample units to be inspected is dependent on the purpose of inspection. If the purpose is to determine the overall condition of the pavement in the network (e.g., initial inspection to identify projects, budget needs, etc.), then a survey of one or two sample units per section may The units should be selected to be suffice. representative of the overall condition of the section. If the purpose, however, is to analyze various M&R alternatives for a given pavement section (e.g., project design, etc.), then more sampling should be performed. The following paragraphs present the sampling procedure for this purpose.

# b. Determining the number of samples.

(1) The first step in performing inspection by sampling is to determine the minimum number of sample units (n) that must be surveyed. This is done by using figure 3-4.

# **CONCRETE PAVEMENT INSPECTION SHEET**

For use of is form, see TM 5-623; the proponent agency is USACE.

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DA FORM 5145-R, NOV 82

Figure 3-2. An example of a completed DA Form 5145-R, Concrete Pavement Inspection Sheet.

<sup>\*\*</sup> All Distresses Are Counted On A Slab-By-Slab Basis Except Distress 26, Which Is Rated For the Entire Sample Unit.

## **ASPHALT PAVEMENT INSPECTION SHEET**

For use of this form, see TM 5-623; the proponent agency is USACE.

BRANCH MOTORPOOL RD.						SECTION						
DATE 10/2/79						SAMPLE UNIT						
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			Di	stress	Тур	es				SKET	CH!	_
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DA FORM 5146-R, NOV 82

Figure 3-3. An example of a completed DA Form 5146-R, Asphalt Pavement Inspection Sheet.

33

<sup>\*</sup> All Distresses Are Measured In Square Feet Except Distresses 4,7,8,9 and 10 Which Are Measured In Linear Ft; Distress 13 Is Measured In Number of Potholes.

- (2) The curves shown in figure 3-4 are used to select the minimum number of sample units that must be inspected. This will provide a reasonable estimate of the true mean PCI of the section. The estimate is within plus or minus 5 points of the true mean PCI about 95 percent of the time. When performing the initial inspection, the PCI range for a pavement section (i.e., lowest sample unit PCI subtracted from the highest sample unit PCI) is assumed to be 25 for asphalt concrete (AC) surfaced pavements and 35 for Portland cement concrete (PCC) surfaced pavements. subsequent inspections, the actual PCI range (determined from the previous inspection) is used to determine the minimum number of sample units to be surveyed. As illustrated in figure 3-4, when the total number of samples within the section is less than five, every sample unit should be surveyed. If N is greater than five, at least five sample units should be surveyed.
- (3) Examples of first assumption for number of sample units to be surveyed n follow:
- (a) **Given**: Asphalt concrete pavement section with total number of sample units, N=20.

Find: n.

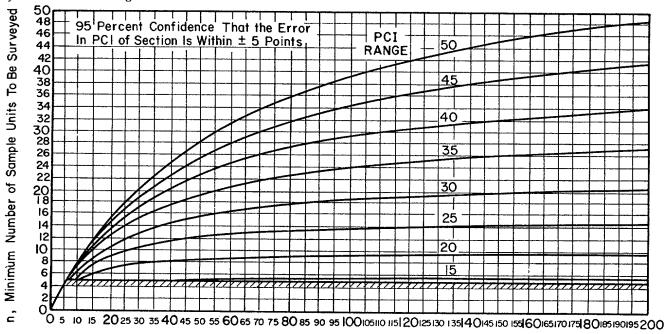
**Answer**: Start at 20 on the N scale (fig 3-4), proceed vertically to the appropriate curve (PCI range= 25) and read 9 on the n scale. Nine sample units should be surveyed. If the PCI range is found to be within 25 the

sampling is complete. However, if the PCI range of the samples taken was found to be 40, it would be necessary to go back to figure 34. Start at 20 on the N scale again, proceed vertically to the curve PCI range=40, and read 13 on the n scale. In this unusual case it would be necessary to survey the additional 4 samples (9+4 = 13).

(b) **Given**: Portland cement concrete pavement section with *N*=30. **Find**: *n*.

**Answer**: Start at 30 on the N scale, proceed vertical to appropriate curve (PCI range=35) and read 15 on the *n* scale.

- (c) **Given**: An AC or PCC pavement section with *N*<5. **Find**: *n*. **Answer**: Survey all sample units.
- c. Selection of samples. Determining specific sample units to inspect is as important as determining the minimum number of samples (n) to be surveyed. The recommended method for selecting the samples is to choose samples that are equally spaced; however, the first sample should be selected at random. This technique, known as systematic sampling, is illustrated in figure 3-5 and is briefly described below.



N = Total Number of Sample Units

PCI = Pavement Condition Index PCI RANGE = Highest Sample Unit PCI - Lowest Sample Unit PCI Assumed PCI Range for asphalt Concrete =25 Assumed PCI Range for Portland Cement Concrete = 35

Figure 3-4. Determination of minimum number of sample units to be surveyed.

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