FOR IOT APPLICATIONS





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- D6T-1A-02
- D6T-32L-01A
- D6T-44L-06
- D6T-8L-09

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- EKMB1103111
- EKMB1304111K
- EKMC1601111
- EKMC1603111
- EKMC1604111
- EKMC1606111

Microwave Sensors Ultrasonic Sensors Tomographic Motion Detector **Dual innovation Motion Sensors** Metal Sensors Food/Drug Processing Manufacturing/Process Protection Security Level Sensors Level Sensors and Level Gauges General Types of Level Sensors Level Sensor Types and Technologies Float switches or sensors Rotary paddle level switches or sensors Hydrostatic level sensors Load cell level sensors **Optical level sensors** Vibrating (tuning fork) level sensors Ultrasonic level sensors Electromagnetic (radar) level sensors Laser level sensors Magneto restrictive level sensors Capacitive level sensors Conductive or resistive level sensors Selection considerations Leak Sensors Expected sources of water spills Types of leak sensors Different techniques for leak detection Applications for leak sensors Humidity Sensors What is humidity and how could it be estimated Types of humidity sensors Capacitive humidity sensors Resistive humidity sensors Thermal conductivity humidity sensors Humidity sensor applications Gas and Chemical Sensors Gas Sensors Portable or dynamic gadgets Fixed gadgets Gas and chemical sensor industryexplicit applications Force Sensors Types of Force Sensors Load Cells Strain gages Force Sensing Resistors (FSRs)

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Smart Sensors and IT/OT Convergence Manufacturing

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Genuine Examples

- 1. ABB: Smart mechanical technology
- 2. Airbus: Factory of the Future
- 3. Amazon: Reinventing warehousing
- 4. Boeing: Using IoT to drive fabricating proficiency
- 5. Bosch: Track and follow pioneer
- 6. Caterpillar: An IoT pioneer
- 7. Fanuc: Helping to limit vacation in industrial facilities
- 8. Gehring: A pioneer in connected manufacturing
- 9. Hitachi: An incorporated IIoT approach
- 10.John Deere: Self-driving farm vehicles and that's just the beginning
- 11.Kaeser Kompressoren: Air service
- 12.Komatsu: Innovation in mining and substantial hardware
- 13.KUKA: Connected mechanical technology
- 14. Maersk: Intelligent coordinations
- 15.Magna Steyr: Smart auto assembling
- 16.North Star BlueScope Steel: Keeping laborers safe
- 17.Continuous Innovations: Microgrid advancement
- 18. Rio Tinto: Mine of the Future
- 19.Shell: Smart oil field trailblazer
- 20.Stanley Black and Decker: Connected innovation for development and past Trust is Critical

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CHAPTER 7

Introduction

The Internet of Things is at the center of the digital transformation revolution. It has changed the way of business, enterprise, and our lives as well. This transformation affects everything starting from the way we manage and handle our homes through the automation process to all sectors and industries.

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You will not be alone if you feel puzzled by this. The majority neither need nor have to jump into the bare essential of IoT. In this part of this



book, I'll give you a basic clarification of the Internet of Things and how it works.

The Internet of Things (IoT) refers to an arrangement of interconnected, webconnected objects that can gather and transfer information over a wireless network without human interventions.

The individual or business prospects are unending. A 'thing' can mean to an associated clinical gadget, a biochip transponder (think domesticated animals), a solar panel board, a connected vehicle with sensors that alert the driver to several potential issues (fuel, tire pressure, required support, and then some) or any item, furnished with sensors, that can assemble and move information over a network.

Today, organizations are propelled by IoT and the possibilities of expanding income, diminishing working expenses, and improving efficiencies. Organizations additionally are driven by a requirement for administrative consistency. Despite the reasons, IoT gadget arrangements give the information and bits of knowledge important to smooth out work processes, envision use designs, robotize measures, meet regular necessities, and contend more successfully in an ever-changing and evolving business environment.

Before we hope, note that "The Internet of Things" and "IoT" are similar in meaning and will be utilized interchangeably.

The Internet of Things means billions of devices and gadgets throughout the world that are interconnected with the internet, all collecting and distributing information. Because of the appearance of small and modest CPUs and the universality of wireless networks, it's possible to turn anything, from something as little as a pill to something as big as a fighter plane or submarine, into a piece of the IoT. The IoT is

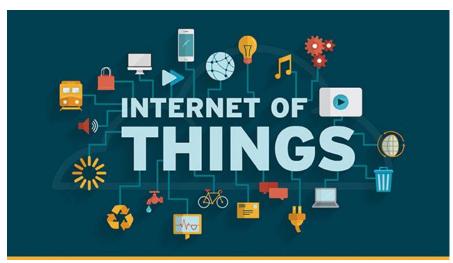
making the essence of our everyday surroundings more intelligent and more responsive, interconnecting the automated and physical worlds.

Any actual item can be changed into an IoT gadget if it tends to be associated with the web to be controlled or convey data.

Let's take an example of IoT to clear the picture.

A light that can be turned on using a cell phone application is an IoT gadget, just like a motion sensor or a smart indoor regulator in your office or a connected streetlamp. An IoT gadget could be pretty much as funny as a kid's toy or as genuine as a driverless truck. Some bigger

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items may be loaded up with numerous more modest IoT parts, for example, a stream motor that is currently loaded up with a large number of sensors gathering and sending information back to ensure it is working effectively. At a much greater scale, smart urban areas projects are filling whole districts with sensors to assist us with comprehension and control the climate.

Our planet has more connected gadgets than people. The IoT will change the way organizations, governments, and people cooperate with the others of the connected world.

Be that as it may, similarly to any other innovation, IoT issues do exist. Concerns incorporate acknowledgment, cost, network, security, and that's just the beginning. As numerous new players enter the field, guidelines are being set. In any case, even with these difficulties, the ultimate objectives of IoT have such a lot of guarantees.

As even more up-to-date advancements and availability procedures hit the market, IoT development will keep on developing, assisting the change of detached items into brilliant associated gadgets. This pattern will affect enterprises, all things considered, just as our own lives.

Now is the time to check the history of IoT. I think it will be a crucial point to understand it this way.

Adding sensors and intelligence to essential items was discussed all through the 1980s and 1990s (and there are some a whole lot sooner precursors), however, separated from some early undertakings - including a web-connected candy machine - progress was moderate basically because the innovation wasn't prepared. Chips were too huge and cumbersome and there was no chance for objects to convey adequately.

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Modest processors and power sufficiently economical to be everything except expendable were required before it at long last got financially savvy to interface up billions of gadgets. The appropriation of RFID labels - low-power chips that can impart remotely - settled a portion of this issue, alongside the expanding accessibility of broadband web and cell and remote systems administration.

Kevin Ashton authored the term 'Internet of Things' in 1999, even though it required, in any event, one more decade for the innovation to find the vision.

The IoT coordinates the interconnectedness of human culture - our 'things' - with the interconnectedness of our advanced data network - 'the web.' That's the IoT," Ashton told ZDNet.

Adding RFID labels to more expensive parts of hardware to enable them to track their area was one of the primary principles of IoT applications. However, from that point forward, the expense of adding sensors and a web-connected with objects has proceeded to decrease, and specialists foresee that this essential need could one day cost minimal, which will make it conceivable to be used in almost everything to the web.

The IoT first started by creating curiosity for business and manufacturing, where the uses in some cases are known as machine-to-machine (M2M), however, the focus is currently on reaching our homes and workplaces with smart gadgets, changing it into something pertinent to nearly everybody. Early ideas for web associated gadgets included 'blobjects' (objects that blog and record information about themselves to the web), omnipresent figuring (or 'ubicomp'), imperceptible registering, and inescapable processing.

The internet of things (IoT) is a generalized term for the developing number of devices that aren't conventional processing gadgets, yet are connected with the internet or web to send information, get guidelines, or both.

There's an unbelievably wide scope of things that fall under that umbrella: Internetconnected "smart" adaptations of conventional electronics like fridges and lights; gadgets that could just exist in a web empowered world like Alexa-style advanced collaborators; web empowered sensors that are changing processing plants, medical services, transportation, distribution centers, and farming.

The IoT brings the power of the web, information handling, and investigation to this present reality of actual devices. For consumers, this means cooperating with the worldwide data network without the mediator of a console and screen; large numbers of their regular devices and machines can take directions from that network with little human intervention.

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In business settings, IoT can carry the efficiencies to actual assembling and dissemination that the web has since a long-ago conveyed for information work. Millions if not billions of inserted internet empowered sensors overall are giving an unbelievably rich arrangement of information that organizations can use to gather information about the wellbeing of their activities, track resources and decrease manual cycles.

Scientists can likewise utilize the IoT to accumulate information about individuals' inclinations and conduct; however, that can have genuine ramifications for privacy and security.

IoT is tied in with interconnected machines or, as we refer to them, 'things' that were earlier 'dumb objects, (imagine everything from your toaster oven to a security camera), to the web to send the information they gather, screen them and empower them to 'converse with one another.

Each part of our lives is destined to be influenced. We will encounter a phenomenal advanced change, on each level – from how we maintain our homes and organizations, to how we cooperate with the urban communities we live in.

Imagine going to work on streets implanted with sensors – street lamps turn on as and when required while cameras put along your route to screen for traffic and accidents, which the smart and connected vehicle gets continuously, and changes its self-driving course appropriately while you pause for a minute and appreciate the automated ride.

Two or three hours into your day, your interconnected workspace sees that you've been sitting for a long time and reminds you to get up and move around, which is something worth being thankful for, because you're treading carefully cautiously through your smartwatch as is your health care insurance supplier to change your charges dependent on your degree of action.

While you are on your walk, you understand that you haven't heard from your old mum, so you call her yet she's not answering. Don't sweat it, all that's needed is a second to monitor her through an internet-connected 'parental figure' – the wearable tech that screens her developments, pulse, and reminds her to take her medicine.

At that point, it's not very long until it's an ideal opportunity to head home yet the possibility of cooking leaves you tired – you could be accomplishing something

different like taking a virtual reality simulation (VR) yoga class. Along these lines, you surrender it to the connected scale on your kitchen counter trap, your brilliant refrigerator, and smart stove to do the task for you.

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At last, your bed is calling – no, not in a real sense! Its sensors have determined the long periods of rest you missed a week ago and have set the ideal temperature to guarantee you don't wake up in the night from feeling too hot or too chilly, it's observing the position you get good rest and anticipating a customized ideal time for lights-out which your smart home reacts to.

Every one of these gadgets is generally essential, basically gathers information. This data is utilized to smooth out, control, and measure how you collaborate with the world. From your online habits to your actual everyday practice –everything you do or don't do it, or will be doing soon is checked.

On account of connected 'things' – presently known as smart gadgets' because of their capacity to gather and communicate data – everyone sends bytes of information over the web to an application that deciphers and organizes that information into important bits of knowledge. Your service provider and the item manufacturer would then be able to use those bits of knowledge to accomplish a variety of goals – from improving the gadget's exhibition, and your experience of using it, to distinguishing how or when they ought to sell you additional administrations or items.

Without a doubt, IoT takes a great deal of the mystery out of commonplace, everyday errands except a more extensive viewpoint and on a deeper level, we are taking a look at another sunrise in the innovation of society. The internet of things is empowering a huge change in the manner we approach life, rehashing the process of essentially every task we satisfy or each service we contact.

For organizations, it's tied in with getting the more noteworthy benefit. Market pundits are leaving endeavors in almost certainly that they should change and put resources into the IoT to remain significant. They state that interest in the internet of things will deliver profits in cost efficiencies, smoothing out tasks, alleviating hazards, and advancing back-end execution examination.

All sounds consistent and reachable, correct? Indeed, organizations are entirely behind the consumer in embracing these innovations and this slack is as of now asserting its first casualties. While formulating the sending procedures for organizations needing to receive IoT is maybe more confusing than initially expected, what is crystal clear is that organizations who are not hoping to get IoT-fit in the not so distant future, remain to lose in a race in which they have no option other than competing.

For the consumers, it's tied in with saving time, tracking down a more brilliant lifestyle choice and to work, using our assets all the more smartly and minimalistic and, making things simpler.

We live in a World of Sensors. We can discover various kinds of Sensors in our homes, workplaces, vehicles, and so forth attempting to make our lives simpler by turning on the lights by identifying our essence, changing the room temperature, distinguish smoke or fire, make us scrumptious espresso, open garage entryways when our vehicle is close to the entryway and numerous different undertakings.

Every one of these and numerous other automated assignments is conceivable because of Sensors.

There are various definitions regarding what a sensor is, nevertheless I might want to characterize a Sensor as an info gadget that gives an output (signal) concerning a particular actual amount (input).

The expression "input gadget" in the meaning of a Sensor implies that it is important for a greater system that gives contribution to a primary control system (like a Processor or a Microcontroller).

Another one-of-a-kind meaning of a Sensor is as per the following: It is a gadget that converts signals from one energy area to an electrical area. The meaning of the Sensor can be better perceived if we take a model into thought.

The simplest approach to clarify what a sensor is to take a look at what a sensor does.

A sensor is a gadget that identifies the adjustment of the climate and reacts to some output on the other system. A sensor changes over an actual phenomenon into a measurable simple voltage (or here and there a digital signal) changed over into an intelligible showcase or sent for perusing or further preparation.

The easiest illustration of a sensor is an LDR or a Light Dependent Resistor. It is a device, whose opposition differs as indicated by the force of light it is exposed to. At the point when the light falling on an LDR is more, its opposition turns out to be less and when the light is less, all things considered, the obstruction of the LDR turns out to be extremely high.

We can associate this LDR in a voltage divider (alongside another resistor) and check the voltage drop across the LDR. This voltage can be adjusted to the measure of light falling on the LDR.

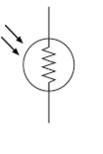
A huge number of these sensors are grinding away consistently in all ways of use, from the motor temperature that appeared on our vehicle dashboard, and to the temperatures estimated in drug-producing. Practically every industry uses temperature estimation here and there.

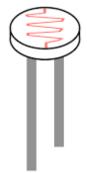
Sensors are a basic piece of current living. If you are reading this ebook on a PC, you are no doubt using a mouse, which contains an optical sensor. If you are reading it on a cell phone, you are using a contact sensor each time you contact the screen.

Classification of Sensors

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Normally a sensor is a device that keeps track of changes in physical or electrical or different amounts. Thus, it delivers an electrical or optical sign output as an affirmation of the adjustment of that particular amount. Along these lines, a Sensor is a module or chip that notices the progressions occurring in the actual world and sends criticism to the microcontroller or





microchip. Excitation (Power supply) and Grounding should be given to the sensor to the appropriate working.

There are a few characterizations of sensors made by various creators and specialists. We can classify sensors relying upon the sort of output signal or the actual boundaries they measure and different contemplations could be taken bringing about an assortment of approaches to characterize sensors.

Some are exceptionally basic and some are intricate. The accompanying order of sensors may as of now be utilized by a specialist in the subject yet this is a straightforward grouping of sensors.

In the primary grouping of the sensors, they are partitioned into Active and Passive. Active Sensors are those which require an outer excitation signal or a force signal.

Passive Sensors, then again, don't need any outer force signal and straightforwardly create output reaction.

Now that we have classified sensors let's understand further about each of them however these will be covered later in the book for better understanding.

First, we have passive sensors. A passive sensor is a microwave instrument intended to get and measure normal discharges delivered by constituents of the Earth's surface and its environment. The force estimated by passive sensors is a component of the surface creation, actual temperature, surface unpleasantness, and other actual qualities of the Earth. The recurrence groups for passive sensor estimations are dictated by fixed actual properties (atomic reverberation) of the substance being estimated. These frequencies don't change and data can't be copied in other recurrence groups.

Passive sensors are designed after radio cosmology instruments, which distinguish discharges having low force. They are especially sensitive to aggregated radiation from a huge number of producers on the ground, both from inside the recurrence band in which estimations are being made and from out-of-band. Space-borne passive sensors give the capacity to get all-climate, day and night, worldwide perceptions of the Earth and its environment. These passive sensors work in frequency bands which is not visible to the human eye dispensed to the Earth Exploration-Satellite Service or the Space Research Service.

The next sensor is the active or dynamic sensor. It is a radar instrument utilized for estimating signals sent by the sensor that was reflected, refracted, or dispersed by the Earth's surface or its environment. Space-borne dynamic sensors have a variety of utilizations identified with meteorology and study of the Earth's surface and air. For instance, precipitation radars measure the radar reverberation from precipitation to decide the precipitation rate over the Earth's surface; and cloud profile radars measure the radar reverberation get back from mists to give a threedimensional profile of cloud reflectivity over the Earth's surface.

Spaceborne dynamic sensors work in the Earth Exploration-Satellite Service or the Space Research Service. Dynamic sensor recurrence portions are frequently imparted to other radar systems, as such frameworks are ordinarily viable with the activity of the sensors.

The following order of the sensors is Analog and Digital Sensors. Analog Sensors produce a simple output i.e., a constant output signal (typically voltage however some of the time different amounts like Resistance and so forth) concerning the amount being estimated.

Digital Sensors, rather than Analog Sensors, work with discrete or advanced information. The information in advanced sensors, which is utilized for change and transmission, is computerized in nature.

The other type of classification depends on the methods for recognition utilized in the sensor. A portion of the methods for recognition are Electric, Biological, Chemical, Radioactive, and so forth

The following characterization depends on transformation wonder i.e., the information and the output. A portion of the regular change wonders is Photoelectric, Thermoelectric, Electrochemical, Electromagnetic, Thermooptic, and so forth.

What is the significance of sensors?

The previous decades have encountered huge changes in the realm of PCs, programming, and figuring innovation. It is entrancing to be a part of the time that brags about having tremendous sums of computing power. The most mainstream ones are laptops, PCs, hand-held gadgets like cell phones and smart watches.



Sensors science and designing are pertinent to all parts of life including wellbeing, security, observation, checking, and mindfulness by and large. Sensors are the key to mechanical applications being used for measure control, observing, and security. Sensors are also the key to the medical sector utilized for diagnostics, checking, basic consideration, and general wellbeing.

What is new and exciting in sensor innovative work today? That is an intense inquiry. Some numerous critical advancements and creations start being made every day. Miniature and nanotechnology, novel materials, and more modest, more intelligent, and more viable electronic frameworks will assume a significant part later on for sensors.

To satisfy the guarantee of omnipresent sensor frameworks giving situational mindfulness with ease, there should be an exhibited advantage that is just acquired through additional scaling down. For instance, new nanowire-based materials that have exceptional detecting properties can give higher affectability, more prominent selectivity, and perhaps improved steadiness at a lower cost. Such enhancements are important to the sensor's future.

Sensors can improve the world through diagnostics in clinical applications; improved execution of fuel sources like energy components and batteries and solar power; improved wellbeing and security and surveillance for individuals; sensors for investigating space and the known college; and improved ecological observing.

The core innovations are currently being produced for a long-term vision that incorporates smart frameworks that are self-observing, self-rectifying and fixing, and self-changing. The capacity for a framework to see (photonic innovation), feel (actual estimations), smell (electronic noses), hear (ultrasonic), think/impart (keen gadgets and remote), and move (sensors incorporated with actuators), is advancing quickly and recommends an energizing future for sensors.

Energy proficiency, water protection, and clean power have acquired significance in the development business during the most recent couple of many years. Many structure proprietors know about the advantages of LED lighting and highproficiency engines, among different advances. Notwithstanding, structures can utilize assets considerably more proficiently if MEP frameworks are constrained by a brilliant stage. This sets out many open doors for the Internet of Things (IoT).

Generally, building frameworks like lighting, cooling, and space warming have worked with manual controls. Be that as it may, the necessities of a structure and its inhabitants are continually changing, and changing manual controls constantly is unfeasible. To accomplish top execution, building systems should gauge working conditions and change them. This is very conceivable by adding sensors, which have a critical job in smart structure frameworks.

As advances become more mind-boggling, plan engineers are under expanded strain to go-to-advertise rapidly, oversee more limited item lifecycles, and accomplish more with less. For instance, take the case of the cell phone market; customers continually request lighter, all the more impressive items with incredibly expanded abilities, and they hope to see new models frequently.

To succeed, designers and engineers should also pick the correct sensor for the application space they are working in.

We have already known for a long time that sensors are the core of innovation and technology in today's world. Without sensors, we cannot expect any developments to happen in the future. Let's see how the sensors are made and how they work.

First, see how these are made.

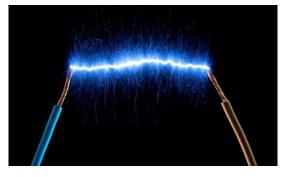
All materials are composed of small particles called an atom. Molecules are composed of considerably more modest particles called protons, neutrons, and electrons. The protons that are present in the atom will always have a positive charge and the presented electrons should have a negative charge. These charges balance one another, giving the atom a general nonpartisan charge.

What is required for sensors to function?

Electric current

Power can be shown as a progression of electrons or charges. The progression of electrons or charges is known as electric flow or circuits.

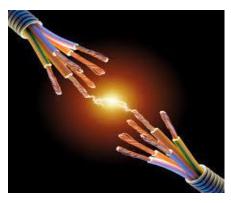
An electrical flow or current will have approximately held electrons up and down



its way. At the point when electrical energy is given in the circuit, an electric field is set up, making these electrons in the circuit stream at the same time like water streaming in a line or hose.

Electrical circuits

Artificial sensors depend on electrical circuits. Electrical circuits are composed of explicit electrical segments, a force source, and interfacing wires, and they can switch or change an electric flow. The progression of electric charges in a circuit is constrained by the electrical conductivity of the material utilized, the segments, and the plan of the circuit. A circuit can be intended to allow various measures of electric charges to stream in various pieces of the circuit, so parts of the circuit can have extraordinary but collaborating occupations.

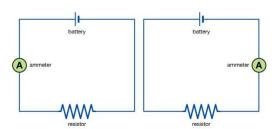


Hardware is the use of little parts, for example, semiconductor gadgets in electrical circuits to control the progression of electric charges or play out a capacity. This is finished by expanding or diminishing the current or by halting the stream through and through. Most electrical devices use hardware – from a basic switch that turns on a light when it gets dim, to a perplexing circuit that has numerous responsibilities to take care of, for example, that found inside a washing machine or robots.

Conductivity

When electric charges course through something, we call this electrical conduction. The substance that the electric charges are moving through is known as a conveyor.

Various materials have distinctive electrical conductivities. This is a proportion of how



simple it is for electric flow to go through the material. The opposite of conductivity is resistivity – how hard it is for an electric charge to travel through a material.

A few materials, like metals, have approximately held electrons in their nuclear construction, which permit electric charges to stream effectively and are thusly valuable as wires associating the different segments in a circuit. Copper metal is an example of a decent channel and is frequently utilized as interfacing wires.

Substances that don't permit the progression of electric charges are called separators. For instance, elastic, plastic, and air are helpless transmitters and are in this manner valuable as encasings to obstruct the progression of electric charges.

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Different materials with conductive properties that are between acceptable conductors and separators, like silicon, are called semiconductors. Their electrical conductivity can be modified by the kind of molecules utilized for doping them with pollution. Semiconductor parts, for example, diodes and semiconductors can change their capacity to direct charges contingent upon specific conditions like voltage. This makes semiconductors helpful as sensors and switches that react to the progressions in states of being.

For instance, there is a sensor called a thermistor that changes its capacity to permit the progression of electric charges through it because of temperature. By putting a thermistor in an electrical circuit, the flow can be turned on or off in another piece of the circuit, for example, killing a radiator if the air gets excessively hot. Similarly, as sensors in the human skin send motivations to the cerebrum where the data is broken down and we feel hot or cool, in machines, hardware is utilized to investigate the states of being detected through changes in electric flow.

How do sensors function?

Sensors respond to changing states of the object by modifying their electrical properties. In this way, most artificial sensors depend on electronic frameworks to catch, break down, and handoff data about the climate. These electronic systems depend on similar standards as electrical circuits to work, so the capacity to control the progression of electrical energy is vital.

To put it simply, a sensor changes over improvements like warmth, light, stability and movement into electrical signs. These signs are gone through an interface that changes over them into a double code and gives this to a PC to be prepared.

Numerous sensors go about as a switch, controlling the progression of electric charges through the circuit. Switches are a significant piece of gadgets as they change the condition of the circuit. Segments of sensors like incorporated circuits (chips), semiconductors, and diodes all contain semiconducting material and are remembered for the sensor circuits so they go about as switches. For instance, a semiconductor works by utilizing a little electrical flow in one piece of the circuit to turn on a huge electrical flow in another piece of the circuit.

The idea of IoT sensors and what difference does it make?

When something is associated with the internet, it implies that it can send data or get data, or both. This capacity to send or potentially get data makes things keen and being smart is better.

We should take the example of cell phones again. You can listen to any tune on the planet that does not mean that your mobile phone has each melody stored in it. This is because each tune on the planet is put away elsewhere (that spot is known as "the cloud"), and your mobile can access any song, and get data to stream it.

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